

Date: Wednesday, 1/11/2006 4:29:27 PM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : RUBBER SPACER
<b>Job Number</b> : 25470	
<b>Estimate Number</b> : 11866	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D23973
<b>This Issue</b> : 1/11/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2397 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL / MED FAB	<b>Drawing Revision</b> : C
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : <u>see comment below</u>	<b>Due Date</b> : 1/18/2006 <b>Qty:</b> 5 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>see comment below</u>	
<b>Comment</b> : Est. A98.12.15 New Issue DM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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DL 06/01/16 5

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200

**Batch:** B16919

2.0	QC5	INSPECT WORK TO CURRENT STEP
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2006-01-16 5

**Comment:** INSPECT WORK TO CURRENT STEP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 41

2006/1/17 (5)

4.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Inspection Level 21

5 at 06/01/18 (5)

06/01/18 (5)

Job Completion



-1 .649  
-3 .40

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: LD Date: 26/01/18  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



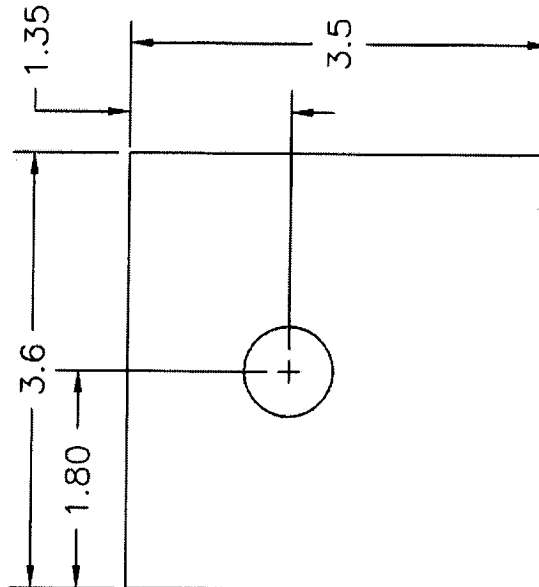
DESIGN BW	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2397	REV. C SHEET 1 OF 1
DATE 98.12.03	TITLE RUBBER CUSHION		SCALE 2:3
A	95.03.22	NEW ISSUE	
B	96.02.16	ADDED D2397-3	
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5	

RELEASED  
98.12.14 KE

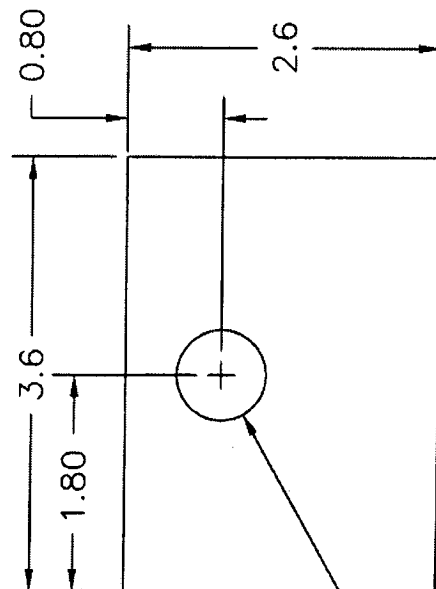
~~SUPERCEDED BY~~

UNDER REVIEW

01.03.15 CP  
DESIGN OK, BUT CHECK  
WITH JTS BEFORE  
MANUFACTURE  
CP 04.11.05

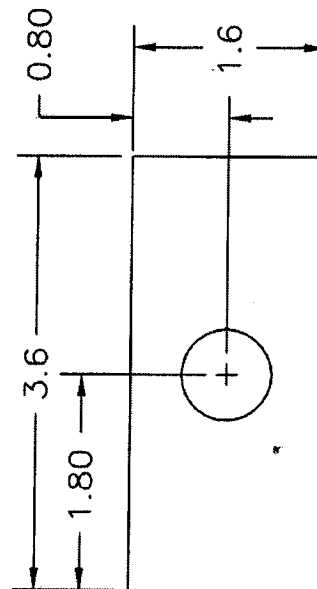


D2397-5  
CUT USING DT8198



D2397-1  
CUT USING DT8199

ø0.75  
(TYP)



D2397-3  
CUT USING DT8199

CONTROLLED  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK  
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED